

# Data Sheet

## P-Lene T15

Suggested print sets	unit	value	test method
extruder temp	C°	260-5+5	internal
plate temp	C°	70	internal
min. nozzle diameter	mm.	0.3	internal
fun	%	0-50	internal
print speed	mm/1°	30-50	internal
<b>Property</b>			
Density	g/cm3	1.02	ISO 1183
H.D.T.	C°	110	ISO 75-2
Vicat point	C°	135	ISO 306
Tensile modulus	MPa	1950	ISO 527
Tensile stress	MPa	20	ISO 527
Charpy impact V notched 23°	kJ / m2	15	ISO 180
Charpy impact V notched - 0°	kJ / m2	8	ISO 180

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