

Data Sheet

P-lene 5

Suggested print sets	unit	value	test method
extruder temp	C°	265-5+10	internal
plate temp	C°	80	internal
min. nozzle diameter	mm.	0.2	internal
fun	%	0-80	internal
print speed	mm/1°	30-60	internal
Property			
Density	g/cm3	0.89	ISO 1183
H.D.T.	C°	82	ISO 75-B-1
Vicat point	C°	137	ISO 306
Flexural modulus	MPa	960	ISO 178
Charpy impact V notched 23°	kJ / m2	65	ISO 179
Charpy impact V notched -30°	kJ / m2	10	ISO 179

Disclaimer

The above information is provide in good fact .Treedfilaments is not responsible for any processing which may occur to product finished articles , packaging materials and other . Further Treedfilaments makes no warranty or representation of any kind regarding the information given or the product described and expressly disclaims all implied warranties , representations and conditions , including without limitation all warranties and conditions of quality , merchantability and suitability or fitness for particular purpose .